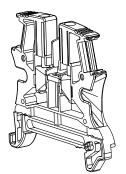


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Terminal Blocks-Viking 3- Screw connection ATEX - IECEx



1. GENERALITIES ATEX - IECEX

In the industrial world, certain atmospheres are made explosive by the presence of flammable substances such as gases, vapors, mists (mines, refineries) or by the presence of dust (cereal silos).

Potential sources of ignition are numerous: sparks, flames, electric arcs, high surface temperatures, release of acoustic energy, optical, electromagnetic or other radiation. Electrical and non-electrical appliances used in explosive atmospheres shall be designed and operated in a manner that does not present a risk to the safety of persons, animals or property.

The European Directive «ATEX» 2014/34 / EU of 26/02/2014, whose application is compulsory since 20/04/2016, and the IECEx regulations for the zone outside Europe define the essential safety requirements for these equipments. These documents classify the devices into groups and categories according to the intended use and describe the procedures for assessing their conformity. Devices conforming to this Directive and Regulations must bear a specific marking in order to facilitate their use.

The standards IEC / EN 60079-0 (general requirements) give a list of the different possible modes of protection for «Electrical equipment for explosive atmospheres». These modes of protection correspond to different standardized technical means:

- · Gaz Flammeproof enclosure "d",
- Gaz Pressurized enclosures "p",
- · Gaz Powder filling "q",
- · Gaz Oil immersion "o",
- · Gaz Increased safety "e",
- · Gaz Intrinsic safety "i",
- · Gaz Different protection modes "n",
- · Gaz and dusts Encapsulation "m",
- · Dusts Ignition protection "t",
- Dusts Pressurized enclosures "pD".

The use of these methods of protection must be based on several parameters, including the nature of the atmosphere (chemical composition) and the geographical zone of installation of the equipment:

- Zones 0 and 20 : Gas explosive atmosphere and presence of dust fuels permanently,
- Zones 1 and 21 Gas explosive atmosphere and presence of intermittently combustible dust,
- Zones 2 and 22 : Gaseous explosive atmosphere and presence of combustible dust episodically.

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2. VIKING 3 ATEX - IECEx

2.1 Overview

Electrical equipment, such as general purpose connections boxes and junction boxes (*), are generally found in zones 1, 21, 2 and 22.

The Viking 3 terminal blocks are certified as COMPONENTS for incorporation into devices, enclosures or end systems with the following protection mode:

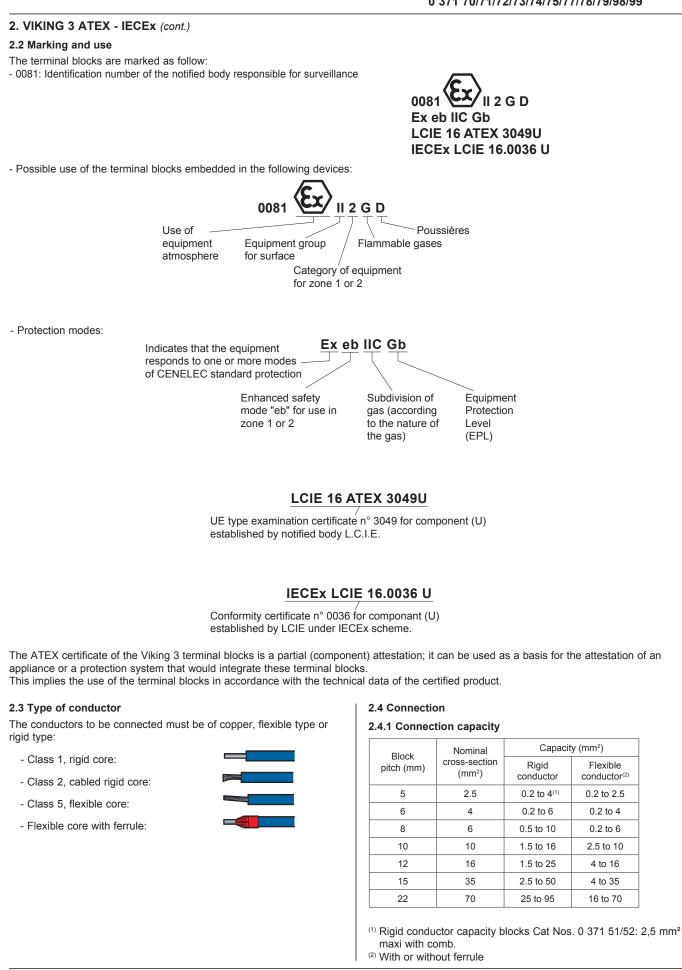
- Increased safety «e»: measures are applied to avoid, with a high safety factor, the possibility of excessive temperatures and the occurrence of arcs or sparks on the inside and on the external parts of the electrical equipment which does not produce such in normal service.

The Viking 3 terminal blocks can be used for the connection of intrinsically safe circuits type «ia» or «ib» depending on the level of protection of the connected equipment.

For use in dust explosive atmospheres, Viking 3 terminal blocks shall be installed in certified envelopes for the particular application.

(*) § 6.7 and annex E of IEC/EN 60079-7 standards.

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Technical sheet: F00671EN/02

Updated: 02/10/2018

Created: 15/06/2009

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2. VIKING 3 ATEX - IECEx (cont.)

2.4 Connection (cont.)

2.4.2 Tapping

Tapping is not allowed for protective conductor terminal blocks Cat Nos. 0 371 70 to 75 and 0 371 79.

For other Cat Nos, it is possible to connect together 2 conductors at a single point of connection under following conditions:

- do not mix rigid and flexible cores.

- do not mix 2 rigid core conductors with different cross-sections.

Combinaison of 2 conductors at a single point are allowed as described into table below (mm²):

			1	1	
	Class 1 solid rigid core	Class 2 cabled rigid core	Class 5 flexible core	Flexible core with single ferrule	Class 5 flexible core (different cross- sections)
					0.5 + 0.75
Pitch	2 x		2 x 0.5		0.5 + 1
5 2.5 mm ²	2 x 2 x	0.75 1	2 x 0.75 2 x 1	2 x 0.5	0.75 + 1
	2 ^	1	2 ~ 1		0.75 + 1.5
					0.5 + 0.75
	2 x	0.5	2 x 0.5		0.5 + 1
Pitch 6		0.75	2 x 0.5 2 x 0.75		0.75 + 1
4 mm ²	2 x	1	2 x 1	2 x 0.5	0.75 + 1.5
	2 x	1.5	2 x 1.5		1 + 1.5
					1 + 2.5
					0.5 + 0.75
					0.5 + 1
	2 x	0.5	2 x 0.5		0.75 + 1
Pitch 8		0.75	2 x 0.75	2 x 0.5	0.75 + 1.5
6 mm ²	2 x 2 x		2 x 1 2 x 1.5	2 x 0.75 2 x 1	1 + 1.5
	2 x 1		2 x 2.5	2.4.1	1 + 2.5
					1.5 + 2.5
					1.5 + 4
					1 + 1.5
	2 x		2 x 1		1 + 2.5
Pitch 10 10 mm ²	2 x 2 x 1		2 x 1.5 2 x 2.5	2 x 1 2 x 1.5	1.5 + 2.5
	2 x -		2 x 2.0	2 ~ 1.0	1.5 + 4
					2.5 + 4
					1.5 + 2.5
D'ILL 40	2 x	1.5	2 x 1.5	2 x 1.5	1.5 + 4
Pitch 12 16 mm ²	2 x 2.5 2 x 4		2 x 2.5	2 x 2.5	2.5 + 4
		2 x 4	2 x 4	2.5 + 6	
					4 + 6
	2 x 1.5 2 x 2.5		2 x 2.5 2 x 4	2.5 + 4	
		2 x 1.5		2.5 + 6	
Pitch 15 35 mm ²		2 x 2.5		4 + 6	
	2 x -		2 x 4	2 x 4 2 x 6	4 + 10
	2 x	b	2 x 6		6 + 10
					6 + 16
Ditab 20	2 x	16	2 x 16	;	16 + 25
Pitch 22 70 mm ²	2 x 1		2 x 25		16 + 35
	2 x 3	35	2 x 35		25 + 35

The intensity in the conductors shall not exceed the rated intensity of table § 2.8.

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2. VIKING 3 ATEX - IECEx (cont.)

2.4 Connection (cont.)

2.4.2 Tapping (cont.)

		Comptability with twin ferrule Starfix			
Cat. Nos.		0 376 87 2 x 0.75 mm ²	0 376 88 2 x 1 mm ²	0 376 89 2 x 1.5 mm ²	0 376 90 2 x 2.5 mm ²
	Pitch de 5 2,5 mm ²	•	-	-	-
	Pitch de 6 4 mm ²	•	٠	•	-
Block	Pitch de 8 6 mm ²	•	٠	•	•
	Pitch de 10 10 mm ²	•	٠	•	•

2.4.3 Stripping length of conductors

Block Pitch (mm)	Length (mm)	
5	6 to 8	
6	0100	
8	10 to 12	
10	10 10 12	
12	13 to 17	
15	14 to 18	
22	15 to 22	

2.5 Thigtening torque

Block Pitch (mm)	Torque (Nm)	Srew driver Ø blade (mm)	Other tool
5	0.8	3.5	
6	1.4	4	
8	1.4	4	-
10	2	5.5	
12	2	5.5	PZ2
15	4	6.5	PZ2
22	10	-	Allen key 5 mm

For rail mounting of protective protection terminals with metal foil foot (Cat. Nos. 0 371 70 to 75, 0 371 79), torques are:

Block Pitch (mm)	Torque Srew driver (Nm) Ø blade (mm)			
5				
6				
8	screwless		Screwiess	
10				
12	1.4	4		
15	1.4	4		

CONTENT

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Created: 15/06/2009

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2. VIKING 3 ATEX - IECEx (cont.)

2.6 Operating temperature

These devices are designed to operate in the temperature range of -30° C to $+55^{\circ}$ C under maximum intensity as described in table of § 2.8.

2.7 Permissible material temperature

Temperature comprised between - 30° C and + 85° C. In use, without manipulation, the lower limit temperature is - 45° C

2.8 Rated current

These values are based on the main supply of 5 adjacent blocks, it is necessary to include heating of conductors and terminal blocks when installed in order to fit with limit temperatures (maximum dissipable power into enclosure for desired temperature of the whole and maximum permissible temperature of terminal block material).

Table according to connected conductor.

Cross-section conductor (mm ²)	Rated current (A)
2.5	18
4	23
6	30
10	42
16	57
35	93
70	145

The intensity in the block shallt not exceed the intensity corresponding to its nominal cross section (§ 2.4.1).

2.9 Operating voltage of terminal blocks

Blocks ^(*)	Operating voltage according to EN 60079-7(art. 4.3 and 4.4 safety "e")
1 level	500 V
2 entries - 2 outlets	250 V
2 and 3 levels	250 V

 $(\ensuremath{^*})$ last terminal of a same size group must be equiped with an ending isolating divider.

2.10 Operating voltage with accessories

The interposition of blocks between shunted blocks decreases the operating voltage value according to the table below.

		Type of interposed blocks	
	Blocks	Protective conductor (metal foil foot)	Other blocks
	Pitch of 5 mm 1 level	250 V	400 V
Simple alternated connection (1 comb)	Pitch of 6 mm 1 entry - 1 outlet	250 V	400 V
	Pitch of 8 mm	250 V	250 V
	Pitch of 10 mm	125 V	125 V
	Pitch of 12 mm	250 V	250 V
	Pitch of 15 mm	250 V	250 V
	Pitch of 6 mm 2 entries - 1 outlets	250 V	250 V
	2 and 3 levels ⁽¹⁾	-	250 V

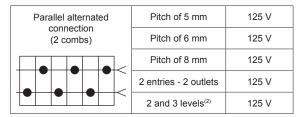
⁽¹⁾On upper level only for 3 level blocks.

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2. VIKING 3 ATEX - IECEx (cont.)

2.10 Operating voltage with accessories (cont.)

The use of insulated combs for a parallel "alternated" equipotential connection decreases initial operating voltage value of terminal blocks as described in table below.



⁽²⁾On upper level only..

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